

Loaded Caliper

Assembly Process



1. Start with built unloaded units.



2. Grab correct bracket, don't forget, some units have a left and right hand bracket.



3. Use air to blow out any debris from mounting holes.



4. Use a small amount of lube where the guide pin slides.



5. Insert rubber bushing over end of bracket.



6. Insert guide pin thru bushing so big end will face the caliper.



7. Place pad clips on bracket.



8. Insert pads (with shims already on) into bracket.



9. Bracket should look like this. Make sure shims are facing out.



10. Pads should look like this. Keep debris & fingers off pads. Dirt will make pads smoke on car.



11. Compress guide pins and insert caliper.



12. Attach bolt thru caliper to attach caliper to bracket.



13. Spread pads to allow wide opening for rotor.



14. Insert pad spacer without getting debris on pads.



15. Finished unit looks like this!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!